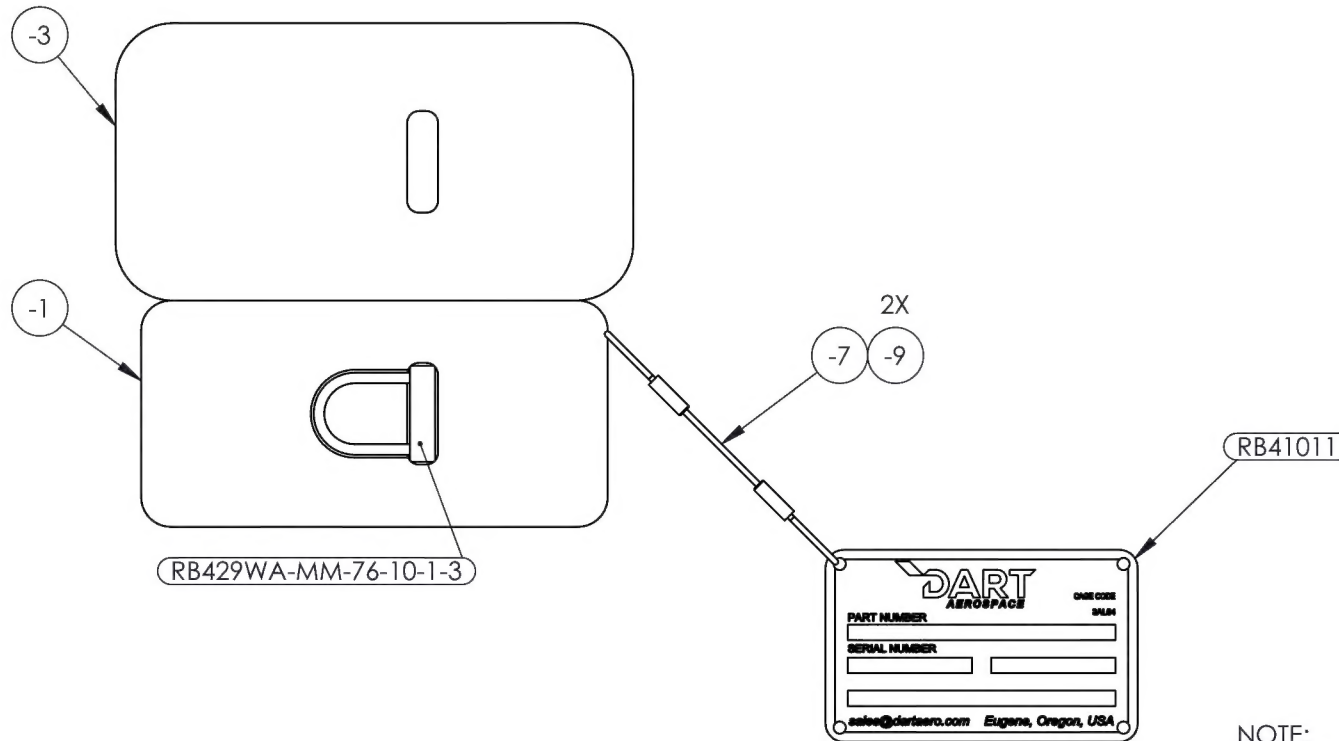


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/11/2016	RJC	JAG



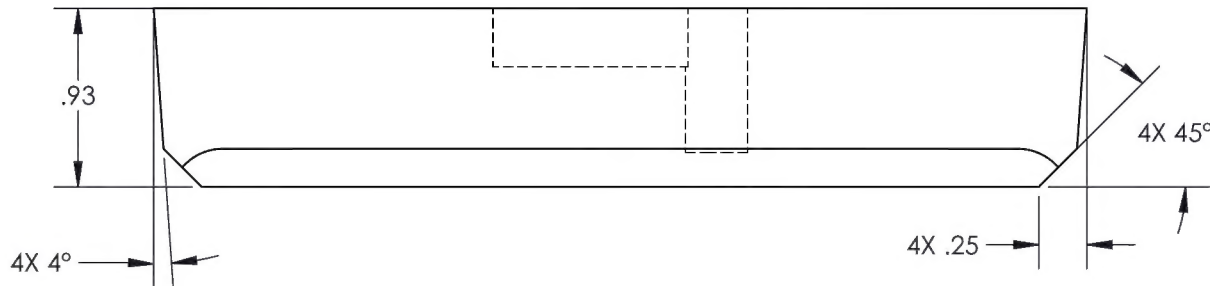
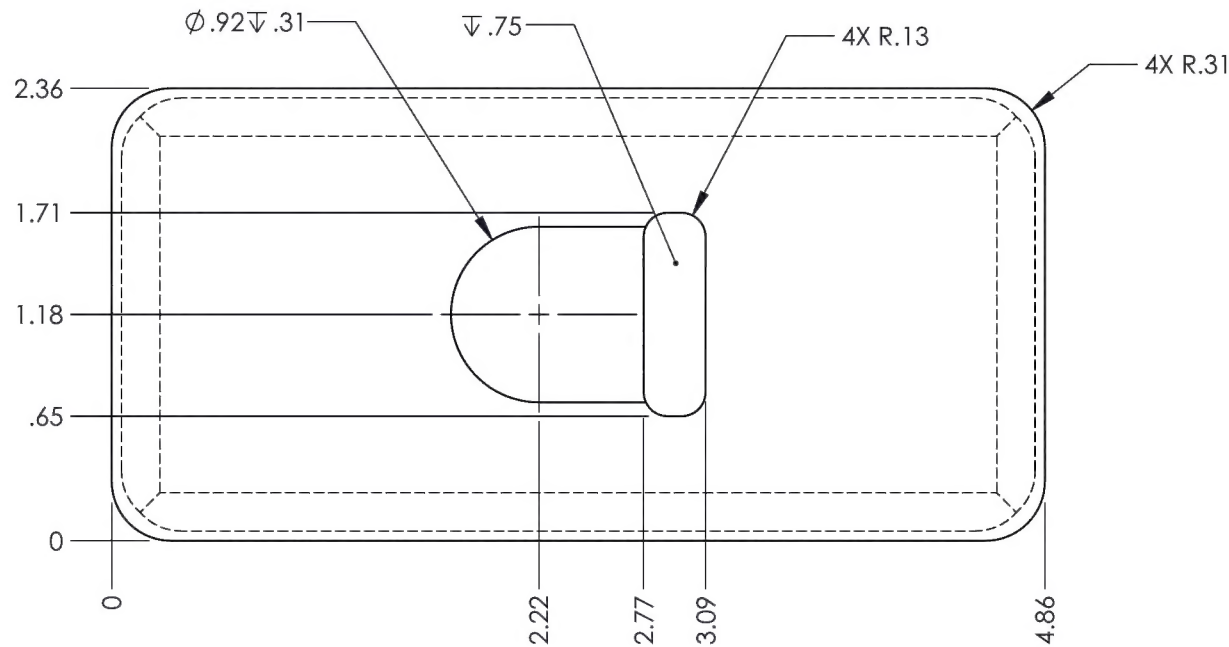
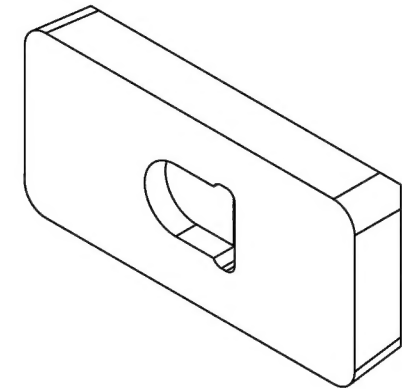
NOTE:
REFERENCE FIGURE 76-10.

DART AEROSPACE															
TITLE PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION															
DWG NO. RBT18019	REV 1														
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td rowspan="4"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>CHECKED: DUERFELDT</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> </tr> <tr> <td>QA APPR: LINDSAY</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td> USED ON MODEL BELL 429 </td> </tr> <tr> <td>SCALE 1:2</td> <td>DATE 10/7/2016 SHEET 1 OF 3</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	HEAT TREAT	FINISH	SPEC	DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	CHECKED: DUERFELDT	OPPS APPR: ANDERSON	QA APPR: LINDSAY	APPROVED: GILBERT	USED ON MODEL BELL 429	SCALE 1:2	DATE 10/7/2016 SHEET 1 OF 3
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°														
HEAT TREAT															
FINISH															
SPEC															
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009														
CHECKED: DUERFELDT															
OPPS APPR: ANDERSON															
QA APPR: LINDSAY															
APPROVED: GILBERT	USED ON MODEL BELL 429														
SCALE 1:2	DATE 10/7/2016 SHEET 1 OF 3														

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-76-10-1-3	1	WORKAID ITEM No. 1			1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	.93 X 2.36 X 4.86 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.43 X 2.89 X 5.39 (CASE SOLUTIONS)	3
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1015-E	N/S
		B/O	-7	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-9	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMMASTER-CARR #3896T31)	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



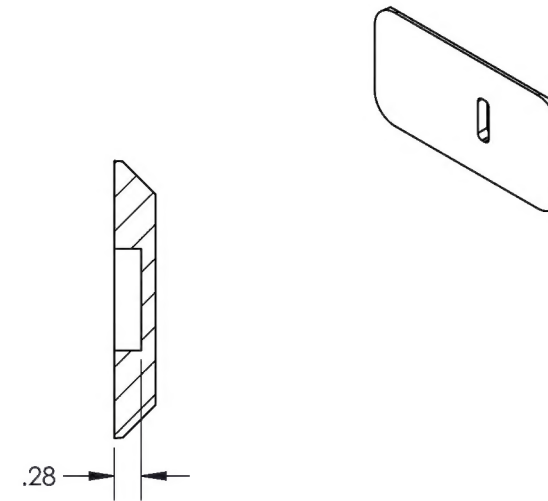
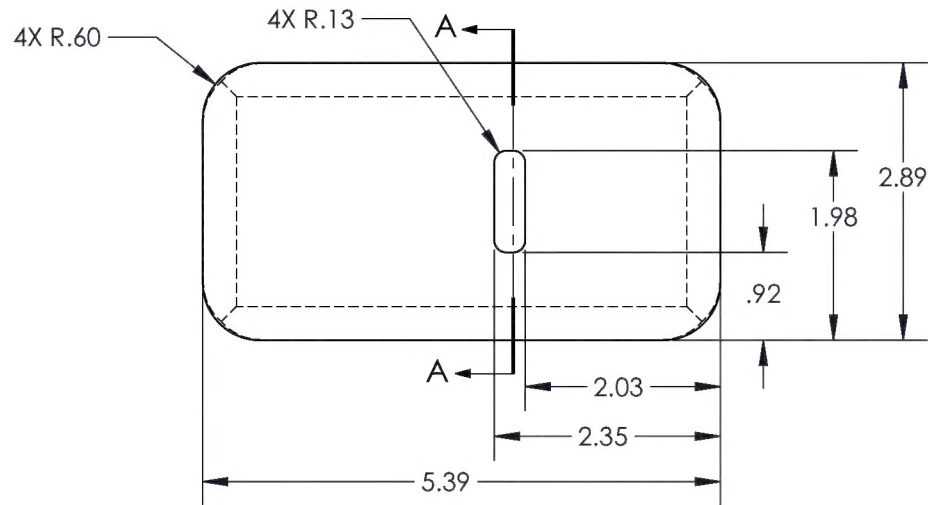
(-1)

BOTTOM FOAM

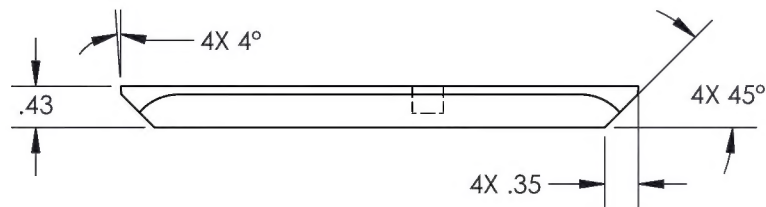
DART AEROSPACE	
TITLE PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION	
DWG NO. RBT18019-1	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	BELL 429
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 10/7/2016
SHEET 2 OF 3	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A



(-3)

TOP FOAM CUSHION

DART AEROSPACE	
TITLE PLA G/B ASSEMBLIES - REMOVAL AND INSTALLATION	
DWG NO.	REV 1
RBT18019-3	
MAT'L ETHAFOAM 220, BLACK	
HEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	10/7/2016
SHEET 3 OF 3	